

Specification MAF/CV208/Issue 4 Dated 22.12.48. To be read in conjunction with K1001 ignoring clauses:- 5.2, 5.3, 5.5	<u>SECURITY</u>	
	<u>Specification</u> RESTRICTED	<u>Valve</u> UNCLASSIFIED

—————> Indicates a change

<u>TYPE OF VALVE</u> - Magnetron  <u>CATHODE</u> - Indirectly heated  <u>ENVELOPE</u> - Copper		<u>MARKING</u>  See K1001/4  The word "cathode" and an arrow shall be marked on the valve in such a position as to indicate to which of the heater terminals the cathode is connected.	
<u>RATING</u>  Heater Voltage (v) 6.3 Heater Current (A) 1.4 Nom. Operating Frequency (Mc/s) 9375 Max. Mean Power Input (W) 180		<u>BASE</u> None	<u>DIMENSIONS AND CONNECTIONS</u>  See drawings on pages 4 and 5. The outline shown on page 5 is preferred, but some valves are as shown on page 4.
<u>TYPICAL OPERATING CONDITIONS</u>  Peak Anode Voltage (kV) 13.0 Peak Anode Current (A) 10.0 Field Strength (gauss) 2670 Peak Power Output (kW) 25		<u>PACKING</u> See K 1005.	
<u>NOTES</u>  A - When operating under these conditions the magnetron must be air-cooled such that the temperature of the block does not exceed 140°C.  B - The heater voltage should be applied for a period of at least two minutes before HT voltage is applied.			

To be performed in addition to those applicable in K1001.

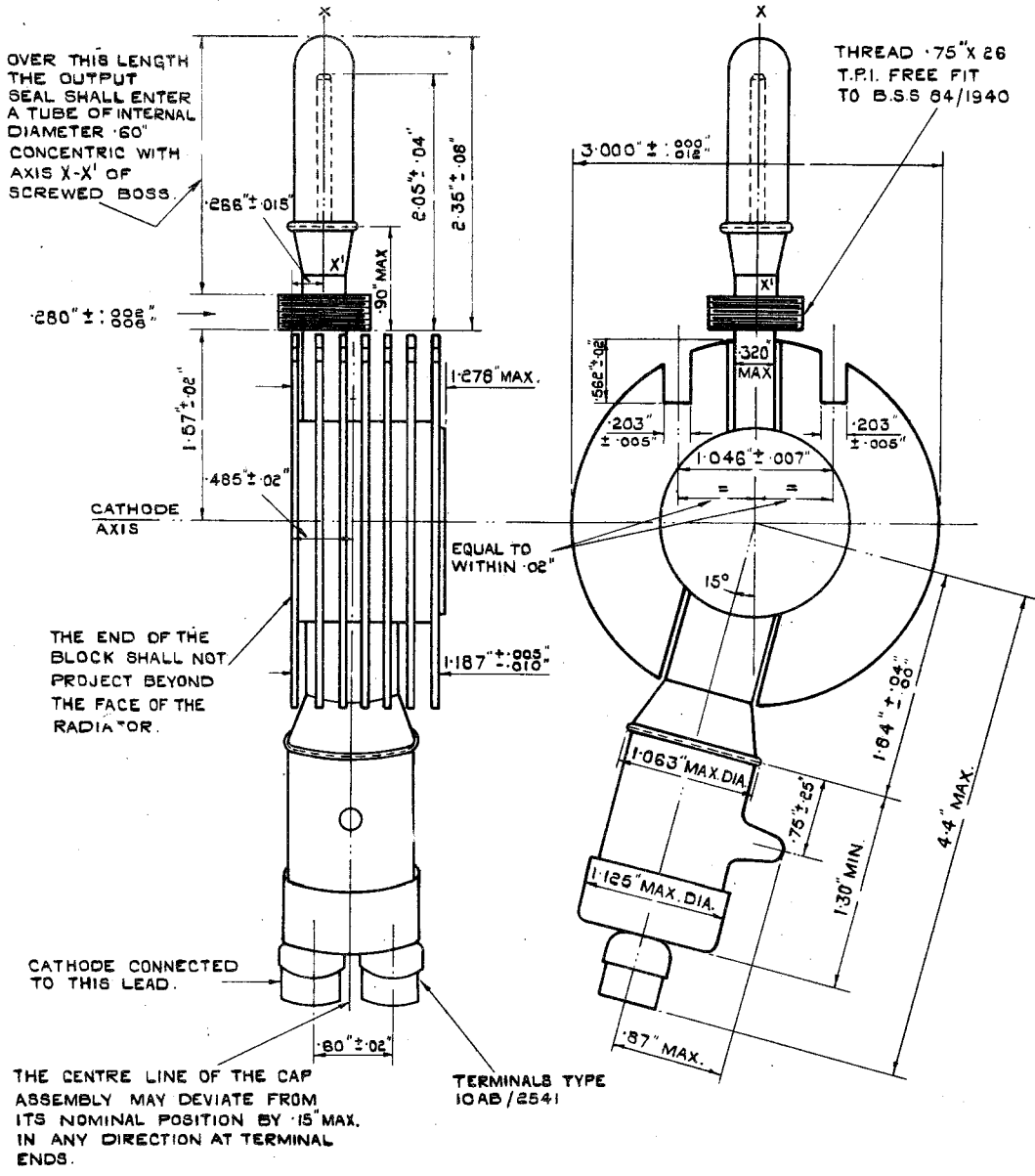
	Test Conditions			Peak Ia(A) see Note 6	Test	Limits		No. Tested	Notes
	Field Strength (Gauss)	Vh	Modulator HT Line Voltage (kV) See Note 6			Min.	Max.		
a	0	6.3	0	0	Ih (A)	1.1	1.7	100%	
b	2670±50	0	4.1 ± 0.1	10.0	Peak Va (kV)	11.0	14.0	100%	2 & 3
c	2670±50	0	4.1 ± 0.1	10.0	Output Frequency (Mc/s)	9225	9525	100%	3 & 4
d	2670±50	0	4.1 ± 0.1	10.0	There shall be no continuous base line on the oscilloscope, corresponding to pulses on an incorrect frequency.			T.A.	3 & 4
e	2670±50	0	4.1 ± 0.1	10.0	Efficiency	10%	25%	100%	3 & 5
f	2750min.	0	4.1 ± 0.1	10.0	The valve shall not cause the modulator to trip more than five times before functioning normally and satisfactorily.			100%	8
Spark gap breakdown voltage shall be 15.0 kV min. to 15.2 kV max. Valve to be switched on from cold.									

NOTES

- 1 - For the above tests the temperature of the magnetron block shall not exceed 140°C.
- 2 - The valve shall be run for a period of not more than 2 minutes with Vh = 6.5V. At the end of that time the HT voltage shall be switched on and the heater voltage shall be switched off simultaneously. All subsequent tests shall be carried out with Vh = 0.
- 3 - This test shall be carried out using modulator type 64, Ref.No.10DB/956, adjusted for p.r.f. of 1200 per second, a transformer type 205, Ref.No.10KB/6034, and a standard output circuit as used in HF Box of TR.3529A, Ref.No.10DD/6085, or other approved apparatus. The waveguide shall be terminated in a resistive load giving a standing wave voltage ratio better than 1.1 to 1.0. The matching shall be adjusted for optimum power. The waveguide shall be modified in such a manner as to allow for the attachment of the wavemeter, or spectrometer. The modulator type 64 must deliver 135 kW ± 10% to the valve under test when the HT line voltage is adjusted to 4.1 kV.
- 4 - To be measured using a high 'Q' wavemeter with the output fed through a pulse amplifier into an oscilloscope sufficiently sensitive to give a reasonable indication on % missed pulses.
- 5 - If a valve which has once passed test clause (e), is re-tested for any reason, it shall be considered satisfactory if the measured output on re-test is within ± 10% of the original value.
- 6 - The manufacturer may set up the valves under test to modulator line voltage or peak Ia as preferred.

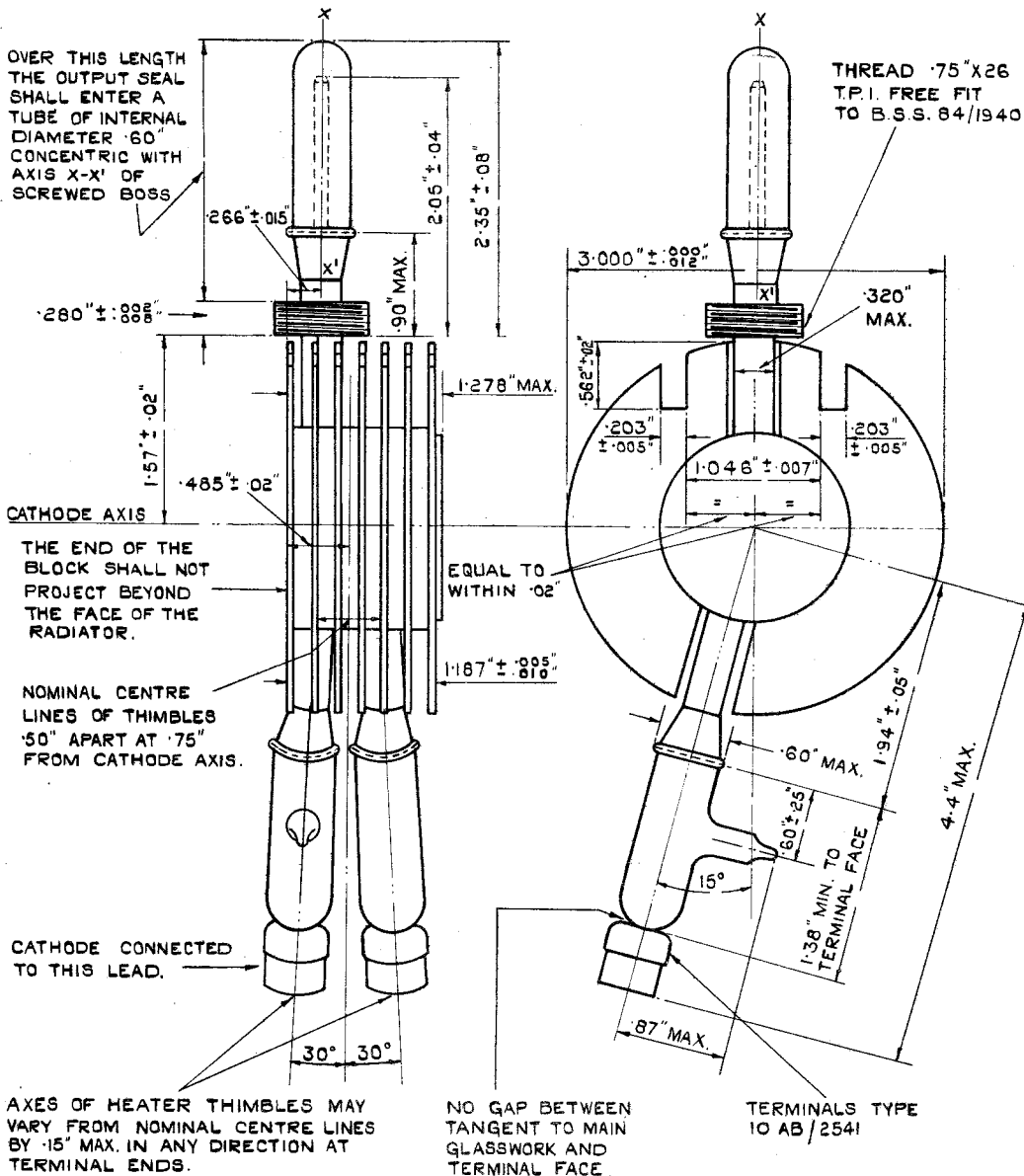
NOTES (Cont'd.)

- 7 - For test purposes the magnetic field conditions shall be similar to those which occur when a valve type CV.208 is inserted in the air gap of an average magnet type 3, Ref.No. 10E/769.
- 8 - This test shall be carried out under the same conditions as specified in note 3 with the exception that the matching rods shall be screwed right out. The spark gap shall be connected across the valve under test and shall be of the CV.189 type. The test shall be applied first in the test schedule and not less than 24 hours after ageing is completed.



NOTE :- TO ENSURE INTERCHANGEABILITY OF SINGLE AND DOUBLE FILAMENT STEM VERSIONS OF CV 208, THE APERTURE IN THE HOUSING, FOR THE FILAMENT SEAL SHOULD CLEAR AN ELLIPTICAL CYLINDER CONCENTRIC WITH AXIS OF FILAMENT STEM ASSEMBLY, HAVING MAJOR AXIS OF 1.25" PARALLEL TO AXIS OF CATHODE AND MINOR AXIS OF 1.063" IN A PLANE PARALLEL TO THE RADIATOR FINS. IF THE HOUSING DOES NOT SPLIT, THE DESIGNER SHOULD EXAMINE BOTH CV 208 DRAWINGS AND THE DRAWING IN SPECIFICATION CV 209

ALL DIMENSIONS IN INCHES



NOTE :- TO ENSURE INTERCHANGEABILITY OF SINGLE AND DOUBLE FILAMENT STEM VERSIONS OF CV208, THE APERTURE IN THE HOUSING, FOR THE FILAMENT SEALS SHOULD CLEAR AN ELLIPTICAL CYLINDER CONCENTRIC WITH AXIS OF FILAMENT STEM ASSEMBLY, HAVING MAJOR AXIS OF 1.25" PARALLEL TO AXIS OF CATHODE AND MINOR AXIS OF 1.063" IN A PLANE PARALLEL TO THE RADIATOR FINS. IF THE HOUSING DOES NOT SPLIT THE DESIGNER SHOULD EXAMINE BOTH CV208 DRAWINGS AND THE DRAWING IN SPECIFICATION CV 209.

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